

Rec'd PCT/PTO 03 DEC 2004

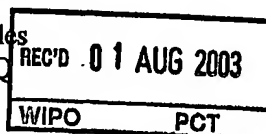
PCT/GB 2003 / 0.0 2 9 0 7



INVESTOR IN PEOPLE

**PRIORITY  
DOCUMENT**  
SUBMITTED OR TRANSMITTED IN  
COMPLIANCE WITH RULE 17.1(a) OR (b)

The Patent Office  
Concept House  
Cardiff Road  
Newport  
South Wales  
NP10 8QQ



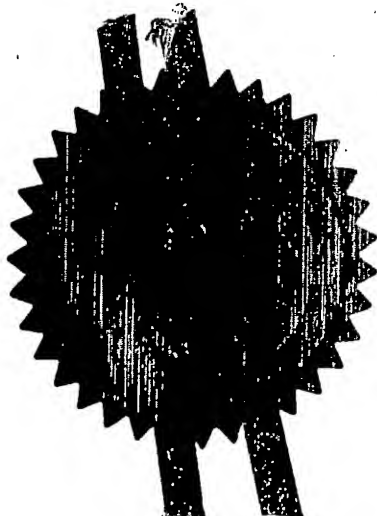
I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

I also certify that by virtue of an assignment registered under the Patents Act 1977, the application is now proceeding in the name as substituted.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.



Signed

*H. Behen*

Dated

24 July 2003

**BEST AVAILABLE COPY**

Patents Act 1977  
(Rule 16)

THE PATENT OFFICE  
A  
- 5 JUL 2002  
The Patent Office

1/77

# Request for grant of a patent

(See the notes on the back of this form. On page 2 also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

Cardiff Road  
Newport  
Gwent NP10 8QQ

1. Your reference J00044436GB

2. Patent application number  
(The Patent Office will fill in this part)

0215709.7

40 JUL 02 2131385-3 UN2629  
P01/7700 0.00-0215709.7

05 JUL 2002

3. Full name, address and postcode of the or of each applicant (underline all surnames)

The BOC Group plc  
Chertsey Road  
Windlesham  
Surrey  
GU20 6HJ  
United Kingdom

Patents ADP number (if you know it)

7975949001

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

4. Title of the invention

A REGENERATIVE FLUID PUMP AND STATOR FOR THE SAME

5. Name of your agent (if you have one)

RGC Jenkins & Co.

Michael Wickham

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

26 Caxton Street  
London SW1H 0RJ  
United Kingdom

The BOC Group plc

Chertsey Road  
Windlesham

Surrey GU20 6HJ

Patents ADP number (if you know it)

03966736001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications (and if you know it) the or each application number

Country

Priority application number  
(if you know it)

Date of filing  
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing  
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request (Answer 'Yes' if:

YES

- a) any applicant named in part 3 is not an inventor, or
  - b) there is an inventor who is not named as an applicant, or
  - c) any named applicant is a corporate body.
- See note (d))

**Patents Form 1/77**

9. Enter the number of sheets for any of the following items you are filing with this form.  
Do not count copies of the same document

Continuation sheets of this form

Description 9

Claim(s) 2

Abstract 1

Drawing(s) 2 + 2

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translation of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*)

Request for substantive examination (*Patents Form 10/77*)

Any other documents  
(please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature

*R.G.C. Jenkins*

Date 4 July, 2002

R.G.C. JENKINS & CO

12. Name and daytime telephone number of person to contact in the United Kingdom

A. K. Abbie 020-7931-7141

**Warning**

*After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.*

**Notes**

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 0645 500505.*
- Write your answers in capital letters using black ink or you may type them.*
- If there is not enough space for all relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.*
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.*
- Once you have filled in the form you must remember to sign and date it.*
- For details of the fee and ways to pay, please contact the Patent Office.*

DUPLICATE

A REGENERATIVE FLUID PUMP  
AND STATOR FOR THE SAME

The present invention relates to a regenerative fluid pump.

5       A regenerative fluid pump known hereto is shown schematically in  
Figure 3. The prior art pump 100 is a radial regenerative fluid pump which  
compresses fluid on a single fluid flow path extending between an inlet 102  
and an outlet 104 of the pump. The pump comprises a plurality of concentric  
circumferential channels 105 (represented by concentric circles in Figure 3).  
10    The channels comprise respective pumping channel portions 106 along which  
fluid compression takes place and which together form part of the fluid flow  
path. The channels further comprise respective stripper channel portions 108  
(shown in broken lines) which allow the passage of the pump's rotor blades  
from the outlets of respective pumping channel portions 106 to the inlets  
15    thereof.

      In operation, fluid enters the pump inlet 102 and is compressed by the  
rotors blades in the radially outermost, or first, pumping channel portion 106a.  
At the outlet of the first pumping channel portion, fluid is diverted by a  
diversion channel 110 (shown by arrows in Figure 3) to the inlet of a radially  
20    inner, or second, pumping channel portion 106b. At this time, rotor blades  
having passed along the first pumping channel 106a move into the radially  
outermost, or first, stripper channel portion 108a and back to the inlet of the  
first pumping channel 106a. Although most fluid is diverted radially inwardly

by the diversion channel there is some seepage through the stripper channel portion due to the action of the rotor blades and the pressure gradient from the inlet to the outlet of the stripper channel portion. The stripper channel portion is made so that there is small running clearances between the walls of the  
5 stripper channels and rotor blades passing therethrough.

Fluid continues along the fluid flow path in the same manner as described above until it reaches the pump outlet 104 and for brevity this further operation will not be described.

It is desirable in certain circumstances to increase the pumping  
10 capacity of the regenerative pump 100 described above. Figure 4 is a schematic view of a further prior art regenerative fluid pump 200 in which pumping capacity has been increased. Both pumps 100 and 200 are four stage pumps but unlike pump 100, pump 200 has two fluid flow paths between two pump inlets 202a and 202b and one pump outlet 204. The pump inlets 202a  
15 and 202b allow fluid to enter the first pumping channel portion 206a and 206b, respectively, where compression by the rotor blades takes place. This constitutes the first pumping stage of the pump and as it will be appreciated, pumping capacity increased by the use of parallel pumping channel portions 206a, 206b. In operation, fluid is diverted from the outlets of both the first  
20 and the second pumping channel portions 206a, 206b to the inlet of the third pumping channel portion 206c by first and second diversion channels 210a and 210b, respectively. Fluid from both the first and the second pumping channels 206a, 206b is then compressed in the third pumping channel portion

206c which constitutes the second pumping stage of pump 200. Fluid continues to be compressed along the fluid flow path until it reaches the pump outlet 204, in the same manner as with pump 100 above. The arrangement of pump 200 allows the pumping capacity to be increased.

5           The problems with pump 200 are that the additional pumping channel portion requires the pump to be larger and more massive, requiring increased manufacturing. Power requirements also increase and performance characteristics deteriorate.

10           It is desirable to provide a regenerative fluid pump with increased capacity, without some or all of the above mentioned problems.

15           The present invention provides a regenerative fluid pump comprising a rotor having rotor blades, and a stator comprising a plurality of concentric channels which comprise pumping channel portions along which said rotor blades move for compressing fluid between respective inlets and respective outlets of the pumping channel portions and stripper channel portions for allowing said rotor blades to pass from said outlets to said inlets of the pumping channel portions, wherein at least one of said concentric channels comprises at least two pumping channel portions and at least two stripper channel portions.

20           The present invention also provides a stator for a regenerative fluid pump comprising a rotor having rotor blades, the stator comprising a plurality of concentric channels which comprise pumping channel portions along which said rotor blades move for compressing fluid between respective inlets and

respective outlets of the pumping channel portions and stripper channel portions for allowing said rotor blades to pass from said outlets to said inlets of the pumping channel portions, wherein at least one of said concentric channels comprises at least two pumping channel portions and at least two  
5 stripper channel portions.

Other aspects of the invention are defined in the accompanying claims.

In order that the present invention may be well understood, an embodiment thereof, will now be described, with reference to the accompanying drawings, in which:

10 Figure 1 is a schematic representation of a regenerative fluid pump embodying the present invention;

Figure 2 is a schematic representation of another regenerative fluid pump embodying the present invention;

Figure 3 is a schematic view of a prior art regenerative fluid pump;

15 and

Figure 4 is a schematic view of another prior art regenerative fluid pump.

Referring to Figure 1, a regenerative fluid pump 10 is shown which comprises four pumping stages although, more or less stages may be provided,  
20 as required. Pump 10 comprises a rotor having rotor blades for compressing fluid on two fluid flow paths, the first of which extends between a first pump inlet 12a and a first pump outlet 14a, and a second of which extends between a second pump inlet 12b and a second pump outlet 14b. The pump comprises

a stator comprising a plurality of concentric channels 16, each of which comprises: a pumping channel portion 18 along which said rotor blades move for compressing said fluid between an inlet and an outlet of the pumping channel; and a stripper channel portion 20 (shown in broken lines) which  
5 allows movement of said rotor blades from said outlet to said inlet of the pumping channel portion. Diversion channels 22 (indicated by arrows in Figure 1) divert fluid between the pumping channel portions in the same way as the diversion channels described above in relation to Figure 3.

Differently from the prior art, each concentric channel 16 comprises  
10 two pumping channel portions 18 and two stripper channel portions 20. Each channel 16 forms part of both fluid flow paths, although at diametrically opposed parts of the channel. Although each of the pumping channel portions 18 in respective concentric channels is shorter (extends over a reduced arc) as compared with the pump shown in Figure 3, it has been found that most  
15 compression takes place over the latter portion of a pumping channel portion and therefore the reduction in length does not significantly affect compression ratio in the pumping channel portions. Accordingly, the capacity of the pump 10 is almost doubled as compared to the capacity of the pump 100 shown in Figure 3. Reference is made to the Applicant's co-pending application (our  
20 ref: J44434GB) in which the effect of reducing the length of the pumping channel portion length is discussed in more detail.

In operation, fluid enters the first fluid flow path and the second fluid flow path at first pump inlet 12a and second pump inlet 12b, respectively.



Fluid on the first fluid flow path is compressed by rotor blades passing along a first pumping channel portion 18a forming part of an outermost, or first, concentric channel 16a. At the outlet of the first pumping channel portion 18a, a diversion channel 22 diverts fluid to a radially inner, or second, concentric channel 16b and to an inlet of a first pumping channel portion 18b in channel 16b. Simultaneously, fluid on the second fluid flow path is compressed by rotor blades passing along a second pumping channel portion 18a' forming part of the outermost, or first, concentric channel 16a. At the outlet of the second pumping channel portion 18a', a diversion channel 22 diverts fluid to the radially inner, or second, concentric channel 16b and to an inlet of a second pumping channel portion 18b' in channel 16b. Respective stripper channel portions 20a and 20a' allow rotor blades to pass between the inlet and the outlet of pumping channel portions 18a and 18a'.

Fluid continues along both first fluid flow paths in the same way as described above with reference to the outermost, or first, concentric channel 16a until the fluid reaches pump outlets 14a and 14b where it is exhausted from the pump 10.

In pump 10, each concentric channel 16 comprises two pumping channel portions 18 and two stripper channel portions 20. However, it will be appreciated that increased pumping capacity will be achieved if only some or one concentric channel is provided with this parallel pumping arrangement.

In figure 2, a pump 30 is shown in which the two radially outer concentric channels each have two pumping channel portions (shown in solid lines) and

two stripper channel portions (shown in broken lines), whereas the two radially inner concentric channels have one pumping channel portion (shown in partially broken lines) and one stripper channel portion (shown in broken lines).

5            Fluid flows along a first fluid flow path extending from a first pump inlet 32a to a single pump outlet 34, and along a second fluid flow path extending from a second pump inlet 32b to the pump outlet 34. At the radially inner concentric channels, the first and the second fluid flow paths merge.

10           As with pump 10, fluid flowing on the first fluid flow path travels along respective first pumping channel portions 38a, 38b in first and second concentric channels 36a, 36b. At the outlet of the first pumping channel portion 38b in the second concentric channel 36b, fluid is diverted inwardly by a diversion channel 41 to the third concentric channel 26c and to a  
15           secondary inlet 42 in pumping channel portion 38c. Inlet 42 is situated approximately half way along the length of pumping channel portion 38c. Fluid flowing on the second fluid flow path travels along respective second pumping channel portions 38a', 38b' in first and second concentric channels 36a, 36b. At the outlet of the second pumping channel portion 38b' in the  
20           second concentric channel 36b, fluid is diverted inwardly by a diversion channel 41 to the third, or radially inner, concentric channel 36c and to a primary inlet 44 in pumping channel portion 38c. Inlet 44 is situated at the start of pumping channel portion 38c. First and second fluid flow paths merge

at secondary inlet 42. At outlet 46 of pumping channel portion 38c, fluid is diverted inwardly by a diversion channel 41 to fourth, or radially innermost, concentric channel 36d and to the inlet 48 of the fourth pumping channel portion 38d where the fluid is compressed over the final stage of the pump 30 and exhausted through pump outlet 34.

Stripper channel portions 40c and 40d allow the passage of rotor blades from the outlets to the inlets of respective pumping channel portions 38c and 38d.

Pump 30 provides increased pumping capacity as compared with prior art pump 100 but provides less capacity than pump 10. With the parallel arrangement of fluid flow paths described in relation to Figures 1 and 2, pumping capacity can readily be changed by changing the stator of a pump. This is because the rotor is the same and the rotor blades are the same size from pump to pump. For instance, if it is desired to increase the capacity of pump 100 shown in Figure 3, the stator can be replaced by the stator of pump 10 or pump 30. This means that variations in pumping capacity can be achieved at relatively lower costs. It will also be appreciated that the pumps shown in Figures 1 and 2 achieve increased capacity without significant changes in pump size or mass, and without substantial increases in power requirements.

As shown in Figure 1, two pumping channel portions are provided in each concentric channel. It is possible to provided more than two such

pumping channel portions in each or one of the concentric channels, provided required compression is achieved in each pumping channel portion.

Figure 1 shows a radial regenerative fluid pump with increased pumping capacity. However, the present invention also relates to an axial  
5 regenerative fluid pump, in which the concentric channels are arranged axially as opposed to radially.

CLAIMS

1. A regenerative fluid pump comprising a rotor having rotor blades, and  
a stator comprising a plurality of concentric channels which comprise  
5 pumping channel portions along which said rotor blades move for  
compressing fluid between respective inlets and respective outlets of the  
pumping channel portions and stripper channel portions for allowing said  
rotor blades to pass from said outlets to said inlets of the pumping channel  
portions, wherein at least one of said concentric channels comprises at least  
10 two pumping channel portions and at least two stripper channel portions.
2. A regenerative fluid pump as claimed in claim 1, wherein each of said  
concentric channels comprises at least two pumping channel portions and at  
least two stripper channel portions such that two fluid flow paths are formed  
15 between respective pump inlets and respective pump outlets.
3. A regenerative fluid pump as claimed in claim 1 or 2, comprising two  
pump inlets for allowing fluid into respective pumping channel portions of a  
radially outermost said concentric channel.
- 20 4. A regenerative fluid pump as claimed in claim 1, wherein one or more  
radially inner said concentric channels each comprise a single said pumping  
channel portion and a single said stripper channel portion.

5. A regenerative fluid pump as claimed in claim 4, wherein one of said single pumping channel portions comprises two inlets.

5 6. A stator for a regenerative fluid pump comprising a rotor having rotor blades, the stator comprising a plurality of concentric channels which comprise pumping channel portions along which said rotor blades move for compressing fluid between respective inlets and respective outlets of the pumping channel portions and stripper channel portions for allowing said  
10 rotor blades to pass from said outlets to said inlets of the pumping channel portions, wherein at least one of said concentric channels comprises at least two pumping channel portions and at least two stripper channel portions.

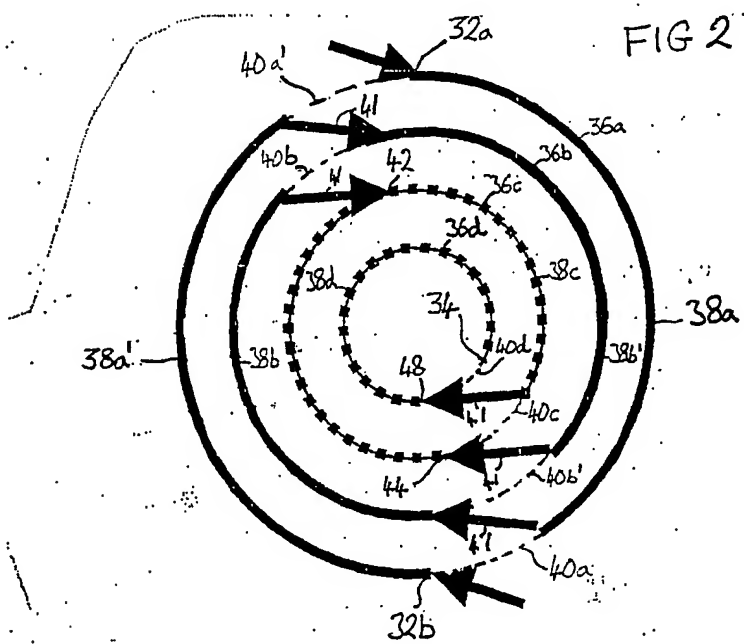
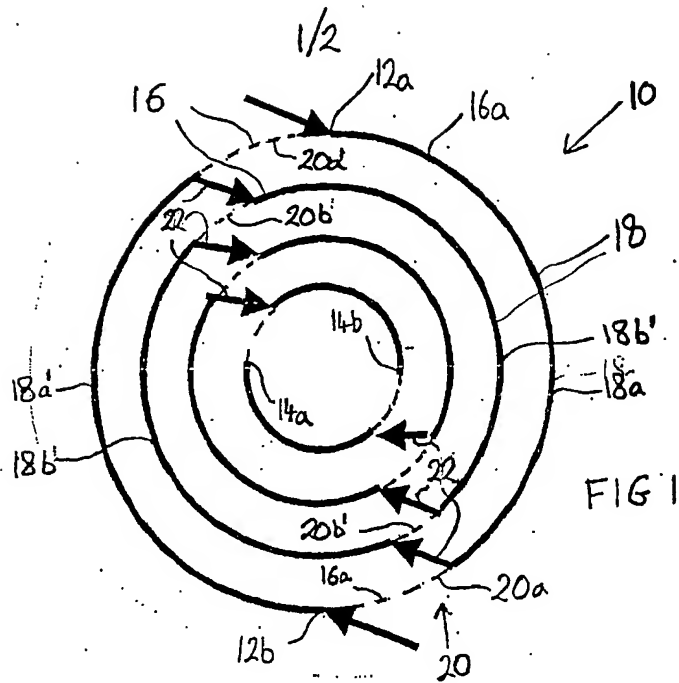
7. A regenerative fluid pump substantially as hereinbefore described with  
15 reference to Figures 1 and 2 of the accompanying drawings.

8. A stator for a regenerative fluid pump the stator being substantially as hereinbefore described with reference to Figures 1 and 2 of the accompanying drawings.

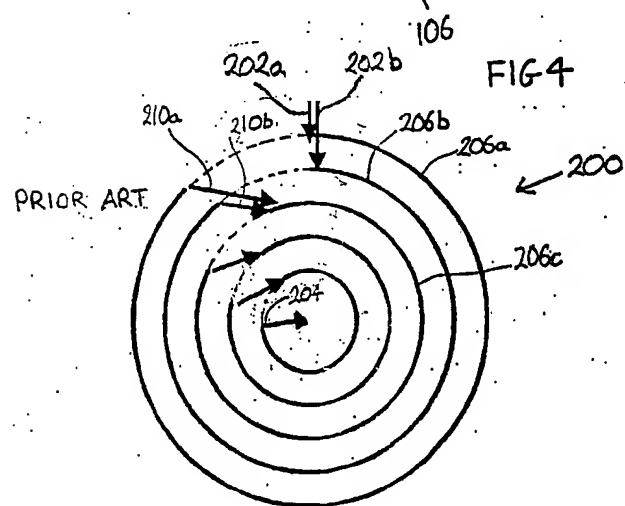
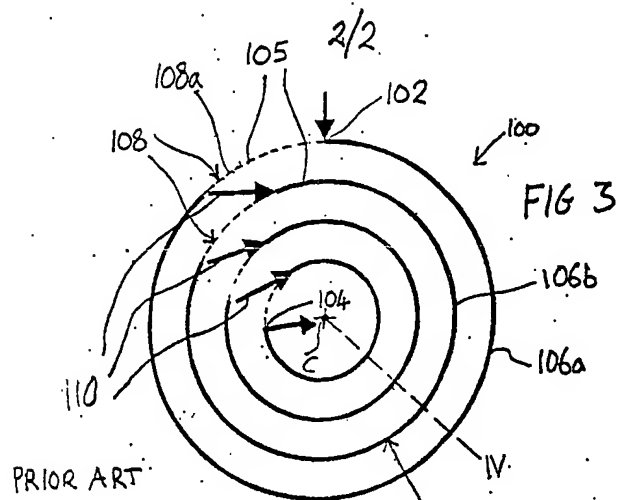
ABSTRACTA REGENERATIVE FLUID PUMP  
AND STATOR FOR THE SAME

5           A regenerative fluid pump 10 comprises a rotor having rotor blades for  
compressing fluid on two fluid flow paths, the first of which extends between  
a first pump inlet 12a and a first pump outlet 14a, and a second of which  
extends between a second pump inlet 12b and a second pump outlet 14b. The  
pump comprises a stator comprising a plurality of concentric channels 16,  
10 each of which comprises: a pumping channel portion 18 along which said  
rotor blades move for compressing said fluid between an inlet and an outlet of  
the pumping channel; and a stripper channel portion 20 (shown in broken  
lines) which allows movement of said rotor blades from said outlet to said  
inlet of the pumping channel portion. Each concentric channel 16 comprises  
15 two pumping channel portions 18 and two stripper channel portions 20.

[Figure 1]







**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☒ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☒ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**